## A New Solvent-free Synthesis of α, α'-Dibenzylidenecycloalkanones from Acetals with Cycloalkanones under Microwave Irradiation

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**Abstract:** A new rapid synthetic method is described for synthesis of  $\alpha$ ,  $\alpha'$ -dibenzylidenecycloalkanones by the reaction of acetals and cycloalkanones without solvent using BF<sub>3</sub>-Et<sub>2</sub>O as catalyst under microwave irradiation.

Keywords: Cycloalkanone, acetal, Lewis acid, microwave irradiation.

 $\alpha$ ,  $\alpha'$ -Dibenzylidenecycloalkanones are very important intermediates for synthesis of bioactive pyrimidine derivatives<sup>1</sup>. Usually, their preparation is achieved by the cross-aldol condensation, which has low yield and too many by-products<sup>2</sup>. The methods with catalyst such as RuCl<sub>3</sub><sup>3a</sup>, TiCl<sub>3</sub> (SO<sub>3</sub>CF<sub>3</sub>)<sup>3b</sup>, InCl<sub>3</sub> · 4H<sub>2</sub>O<sup>3c</sup> or BMPTO <sup>d</sup> require expensive catalysts and long reaction times and give more by-products. Acetals have been successfully applied as a protective group in organic synthesis<sup>4</sup>, and some acetalation reactions have been carried out under microwave irradiation conditions<sup>5</sup>. However, there is no report on the synthesis of  $\alpha$ ,  $\alpha'$ -dibenzylidenecycloalkanones from acetals and cycloalkanones.

In the previous paper<sup>6</sup>, we have reported the reaction of aryl ketones with acetals catalyzed by Lewis acid under microwave irradiation to give chalcons. Here we wish to report the method for synthesis of  $\alpha$ ,  $\alpha'$ -dibenzylidenecycloalkanones by the reaction of acetals **1** with ketones **2** using BF<sub>3</sub>·Et<sub>2</sub>O as the catalyst in microwave irradiation condition without solvent (**Scheme 1**). In this reaction no any self-condensation products were formed from ketones. The reaction has following advantages: short reaction time, simple work-up procedures, moderate yields and easy availability of catalyst. Thus, it is an efficient method for the preparation of  $\alpha$ ,  $\alpha'$ -dibenzylidenecycloalkanones.



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3	n	R	Yield(%) <sup>a</sup>	Mp (lit)/°C
a	0	Н	73	190-192(189) <sup>7</sup>
b	0	p-CH <sub>3</sub> O	77	214-216(216) <sup>8</sup>
c	0	o-Cl	71	158-160(163) <sup>9</sup>
d	1	Н	76	$119-121(118)^{10}$
e	1	p-CH <sub>3</sub> O	75	$162 - 163(157 - 162)^{10}$
f	1	o-Cl	81	108-110(104-110) <sup>9</sup>

 $\label{eq:table1} \begin{array}{l} \mbox{Table 1} & \mbox{The cross-condensation of cycloalkanones with acetals catalyzed by BF_3-Et_2O under microwave irridiation} \end{array}$ 

a: Isolated yield

All reactions finished within 1 min. di-condensation products were obtained even if the ratio of cycloalkanones to acetals changed. This result can be explained by its reaction mechanism<sup>6</sup>. General procedure:  $BF_3 \cdot Et_2O$  (0.4 mmol) was added to a mixture of aryl acetal (10 mmol) and cyclohexanone (10 mmol). The color of the reaction mixture changed from colorless to red-brown immediately. The reaction mixture was irradiated at 375 W for 1 min.  $Et_2O$  (15 mL),  $H_2O$  (15 mL) were added. The organic layer was separated and dried over MgSO<sub>4</sub>. The product was separated by chromatography on silica gel using petroleum ether:ethyl acetate (10:1) as an eluent.

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